



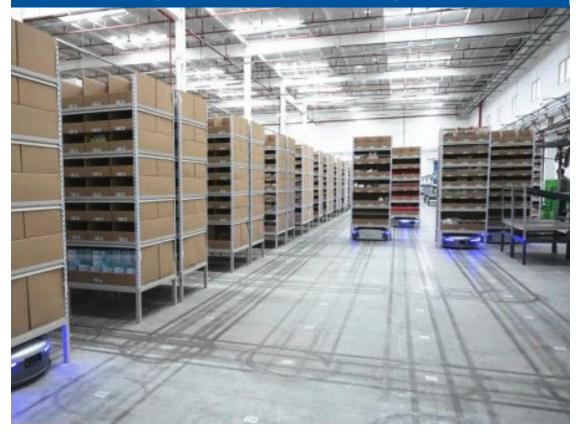
Research-Project [AMRPROLOG] Towards an accelerated implementation of AMR enabled production logistics concepts

## Initial situation and limitation of the scope





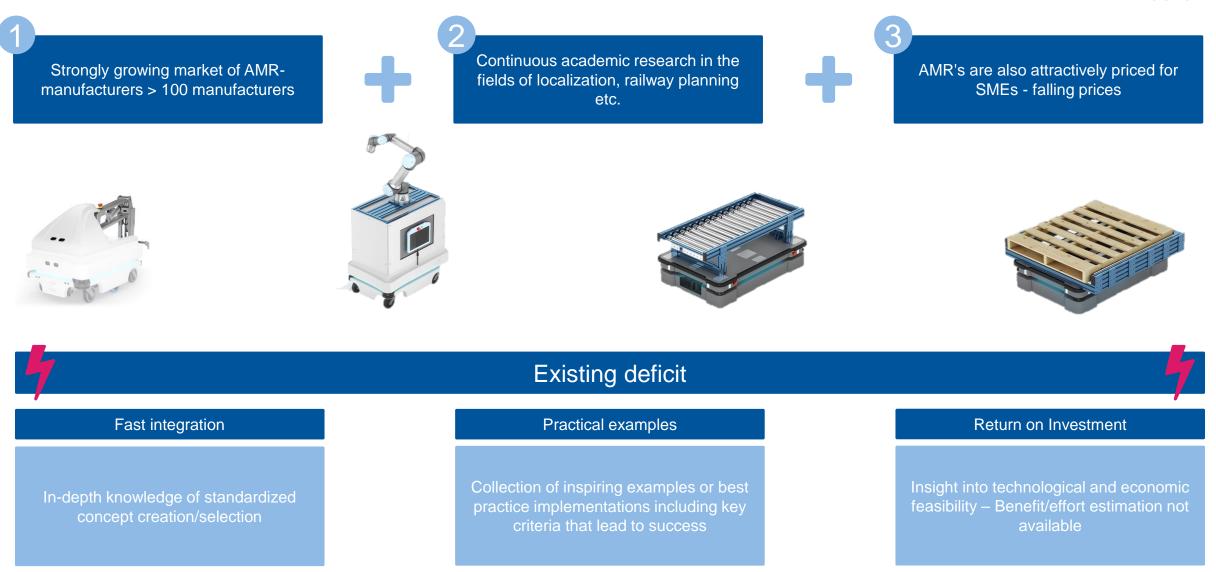
#### Target (flexible production logistics)



## Chaotic staging areas are a thing of the past with optimized production logistics

## AMR in the production logistics of the manufacturing industry - How to ?

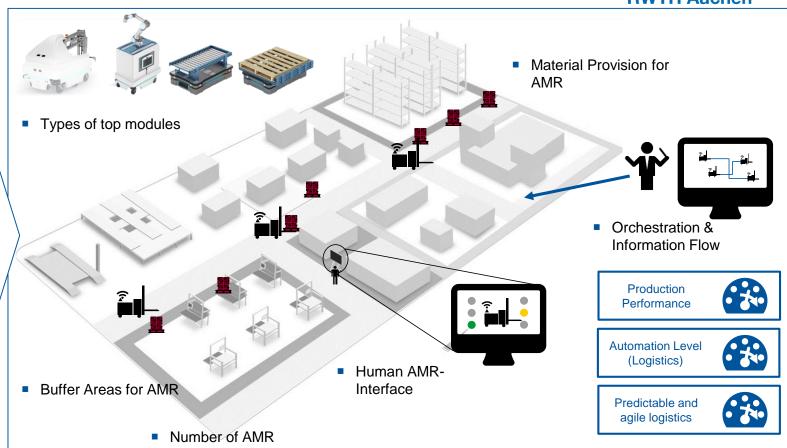






**AMRPROLOG:** Integral methodology to define and evaluate AMR-concepts

- 1. Analyses of Shopfloor Environment
- 2. Definition of Use Cases for AMRs
- 3. Generate AMR-Concept
  - Definition of Number of AMRs
  - Definition of Top-Modules for Material Handling
  - Definition of orchestration and scheduling concept
  - Definition of human interaction with AMR
- 4. Evaluation of AMR-Concepts



#### Enable SME to use AMR for a more flexible and automated production logistic

# The concept generator supports the conceptual design and evaluation of the use of AGVs in production logistics



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Shopfloor Environment Definition	Module "Material Handling"	ROI Calculator
Type of Shopfloor: Production and Assembly	Concept MH1: Operator fills Machine Concept MH2: Pneumatic Solution V	<b>Costs:</b> Number of SLA x (Costs MH2 + SMI1 + SSI 2) +
Number of machines: 35		
Material flow: machine groups	Module "SLA-Machine-Interface" Concept SMI1: Optical docking	Benefits: Increase in Operator Efficiency + Reduction of WIP +
Material Handling: Transport, Replenishment, Filling of machines	Concept SMI2: Location based docking	
Numbers of operations/day: 300		Integration Guidelines
IT-System for planning: MES	Module "SLA-Scheduling-Interface" Concept SSI1: Initiated by operator	Guidelines for Integration into Shopfloor
Use-Case Definition	Concept SSI2: Initiated by MES	Guidelines for Integration with IT
Material transport type: Transport	 Modulo "	Experiences + Best Practices from the Demonstrators at FIR and Sirris
Number of SLAs planned: 3	Module "…"	Guidelines for …

### Experience SLA-Concepts in Belgium

Experience SLA-Concepts in Germany

# Inter-company exchange on the design of flexible production logistics with international research partners and industrial companies



#### Effort

- 4 Meetings of the steeringcommittee
- 3-5 expert interviews on the IT landscape (Operations)
- 1-2 validation dates for the developed web application

Benefit

- Exemplary conception of a production logistics with AGVs in the own company
- Evaluation of the use of AGVs in the own production and assembly
- Exchange of best practices in areas of production logistics, implementation of AGVs and material handling
- Intensive contact to research institutes in the field of digitization, production logistics and production planning and control
- Positioning as an innovative, digitalized company, which actively participates in research and implementation

Any questions?



# Feel free to contact us !





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